

20 以内口算练习（一）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$17 - 6 =$

$1 + 15 =$

$17 - 1 =$

$6 - 5 =$

$5 + 4 =$

$2 + 0 =$

$18 - 2 =$

$1 + 12 =$

$14 + 5 =$

$17 - 5 =$

$19 - 8 =$

$3 + 3 =$

$17 - 13 =$

$9 - 0 =$

$5 + 13 =$

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$9 + 1 =$

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$11 + 2 =$

$5 - 2 =$

$18 - 2 =$

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20 以内口算练习（二）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$16 - 2 =$

$19 - 0 =$

$9 + 1 =$

$8 - 2 =$

$8 + 11 =$

$5 - 4 =$

$8 + 11 =$

$13 + 3 =$

$17 - 17 =$

$12 + 5 =$

$16 + 0 =$

$12 + 2 =$

$15 + 4 =$

$14 + 1 =$

$8 - 2 =$

$9 + 1 =$

$2 + 15 =$

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$3 + 12 =$

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$2 + 14 =$

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$2 + 13 =$

$16 + 3 =$

$5 - 1 =$

$11 + 1 =$

$15 + 3 =$

$2 + 13 =$

$6 - 5 =$

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$6 - 2 =$

$19 - 7 =$

$20 - 10 =$

$17 - 6 =$

$6 + 12 =$

$19 - 0 =$

$0 + 20 =$

20 以内口算练习（三）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$15 - 13 =$

$16 - 10 =$

$15 - 12 =$

$15 + 2 =$

$10 + 10 =$

$17 - 0 =$

$12 + 7 =$

$15 + 0 =$

$17 - 11 =$

$3 + 5 =$

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$17 - 14 =$

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$5 + 11 =$

$7 - 4 =$

$14 - 0 =$

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$8 - 1 =$

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$14 + 4 =$

$6 - 0 =$

$18 - 18 =$

$17 - 13 =$

$9 - 5 =$

$7 + 0 =$

$12 + 0 =$

$11 + 6 =$

$2 - 1 =$

$5 + 2 =$

$10 + 8 =$

$13 - 1 =$

$0 + 4 =$

$8 - 2 =$

$3 + 3 =$

20 以内口算练习（四）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$18 + 0 =$

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$16 - 3 =$

$15 - 10 =$

$8 + 1 =$

$7 + 2 =$

$7 + 0 =$

$8 - 0 =$

$15 - 10 =$

$2 + 3 =$

$8 - 1 =$

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$16 + 1 =$

$7 - 0 =$

$18 - 2 =$

$18 - 10 =$

$18 - 0 =$

$13 - 1 =$

$0 + 18 =$

$1 + 19 =$

$12 - 11 =$

$3 + 6 =$

$1 + 13 =$

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$2 + 4 =$

$20 - 10 =$

$11 + 7 =$

$7 + 12 =$

$14 - 14 =$

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$17 + 2 =$

$19 - 14 =$

$8 + 10 =$

$18 - 8 =$

$18 - 12 =$

$16 - 12 =$

$3 - 2 =$

$16 - 6 =$

$17 - 1 =$

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$1 + 0 =$

$13 + 5 =$

20 以内口算练习（五）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$5 + 14 =$

$5 + 6 =$

$1 + 2 =$

$10 + 10 =$

$19 - 12 =$

$14 - 2 =$

$8 - 2 =$

20 以内口算练习（六）

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学号：_____

成绩：_____

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$4 + 1 =$

$8 + 6 =$

$15 - 3 =$

$11 - 0 =$

$18 - 3 =$

$15 - 1 =$

$0 + 0 =$

20 以内口算练习（七）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$14 - 2 =$

$5 + 11 =$

$0 + 2 =$

$2 - 1 =$

$9 + 1 =$

$3 + 17 =$

$8 + 9 =$

$8 + 7 =$

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$17 - 6 =$

$9 + 10 =$

$7 + 11 =$

$8 + 11 =$

$20 - 20 =$

$2 + 18 =$

$0 + 9 =$

20 以内口算练习（八）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$4 + 10 =$

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$17 - 5 =$

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$12 - 2 =$

$5 + 9 =$

$3 + 12 =$

$11 - 10 =$

$11 + 3 =$

$20 - 10 =$

$7 + 7 =$

20 以内口算练习（九）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$1 + 4 =$

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$5 + 13 =$

$18 - 5 =$

$19 - 6 =$

$5 - 4 =$

$6 + 8 =$

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$18 - 2 =$

20 以内口算练习 (十)

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学号: _____

成绩: _____

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$15 + 0 =$

$5 + 10 =$

$15 + 5 =$

$1 + 0 =$

$0 + 12 =$

$3 + 11 =$

$2 + 0 =$

20 以内口算练习（十一）

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姓名：_____

学号：_____

成绩：_____

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$18 + 1 =$

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20 以内口算练习（十二）

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姓名：_____

学号：_____

成绩：_____

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$14 - 11 =$

$1 + 17 =$

$16 + 4 =$

$20 - 20 =$

$10 + 7 =$

$20 - 0 =$

$5 + 7 =$

20 以内口算练习（十三）

班级：_____

姓名：_____

学号：_____

成绩：_____

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$8 - 8 =$

$19 - 0 =$

$5 - 2 =$

$15 - 0 =$

$0 + 6 =$

$6 + 10 =$

$11 - 10 =$

20 以内口算练习（十四）

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姓名：_____

学号：_____

成绩：_____

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$19 - 0 =$

$4 + 11 =$

$3 + 2 =$

$0 + 3 =$

$6 + 7 =$

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$3 - 3 =$

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20 以内口算练习（十五）

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学号：_____

成绩：_____

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20 以内口算练习（十六）

班级：_____

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学号：_____

成绩：_____

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20 以内口算练习（十七）

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姓名：_____

学号：_____

成绩：_____

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$13 + 6 =$

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20 以内口算练习（十八）

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学号：_____

成绩：_____

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$3 + 4 =$

$17 - 10 =$

$11 - 2 =$

$1 - 1 =$

20 以内口算练习（十九）

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姓名：_____

学号：_____

成绩：_____

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$16 - 0 =$

$20 - 11 =$

$2 + 0 =$

$13 + 7 =$

$6 + 12 =$

20 以内口算练习（二十）

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姓名：_____

学号：_____

成绩：_____

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$9 - 0 =$

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$14 - 6 =$

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$3 - 1 =$

$8 + 0 =$

$8 - 2 =$

$5 - 1 =$

$2 + 2 =$

$2 + 8 =$

$2 - 1 =$

$2 + 1 =$

20 以内口算练习（二十一）

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姓名：_____

学号：_____

成绩：_____

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$10 - 8 =$

$14 - 8 =$

$4 + 7 =$

$9 + 5 =$

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20 以内口算练习（二十二）

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学号：_____

成绩：_____

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20 以内口算练习（二十三）

班级：_____

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学号：_____

成绩：_____

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$9 + 7 =$

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20 以内口算练习（二十四）

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学号：_____

成绩：_____

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$17 - 8 =$

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学号：_____

成绩：_____

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学号：_____

成绩：_____

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$9 + 8 =$

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$12 - 8 =$

$13 - 8 =$

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姓名：_____

学号：_____

成绩：_____

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$8 + 9 =$

$11 - 2 =$

$4 + 8 =$

$17 - 8 =$

$20 - 18 =$

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姓名：_____

学号：_____

成绩：_____

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学号：_____

成绩：_____

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学号：_____

成绩：_____

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